



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	GB1022	AUGER FRONT ASSEMBLY	1
2	GB1051	GUIDE RODS	3
3	GB1050	AUGER	1
4	GB1023	AUGER HOUSING PLATE	1
5	GB1024	AUGER HOUSING SIDE	1
6	GB1025	AUGER HOUSING SIDE RT	1
7	GB1072	BUSHING 1/2 X 5/8 X 1/4	2
8	GB1074	POLYCLUTCH	1
9	GB1026	MOTOR BRACKET	1
10	SK624	6-32 KEP NUT	4
11	6183	6-32 X .375 LONG (SS)	3
12	641S	6-32 X 1/4 PPHMS	6
13	GB2009A	GEARBOX S6DA15B1A	1
14	GB1052	MOTOR COUPLER	1
15	GF2008	MOTOR 15W/12V (SD615-12A)	1

Weight:

02	REMOVED RAMP, CHANGED GEARBOX PART NO	4249	JJM	3/30/2016
01	INITAL RELEASE		JM	1/20/2016
REV.	DESCRIPTION	ECN#	BY	DATE

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MGR/ APPROVAL DATE	DEBURR EDGES, NO TOOL MARKS ON VISIBLE AREAS	TITLE:	MODEL REV:
	INSIDE RADIUS- ROUTED CORNERS 1/4" RAD. ±0.015	BALL AUGER ASSEMBLY	39
VENDOR DATE RECD	TWO PLACE DECIMALS ±0.030	PART NO.:	GB1022X
	ONE PLACE DECIMALS ±0.060	DESIGN: MA DEC. 5, 14	DWG. NO.:
TO FINISH:	ANGULAR - BENDS ± 2°	SCALE: 1:6	TO 'A' SIZE
MATERIAL:		1 of 1	02

PRINT DATE: 3/30/2016 FILE LOCATION: C:\Solidworks Vault\GB1022X